



Kromasil<sup>®</sup>  
Chiral<sup>™</sup>

# Kromasil Chiral

Designed to stretch the limits

Nouryon

# High-performing chiral phases

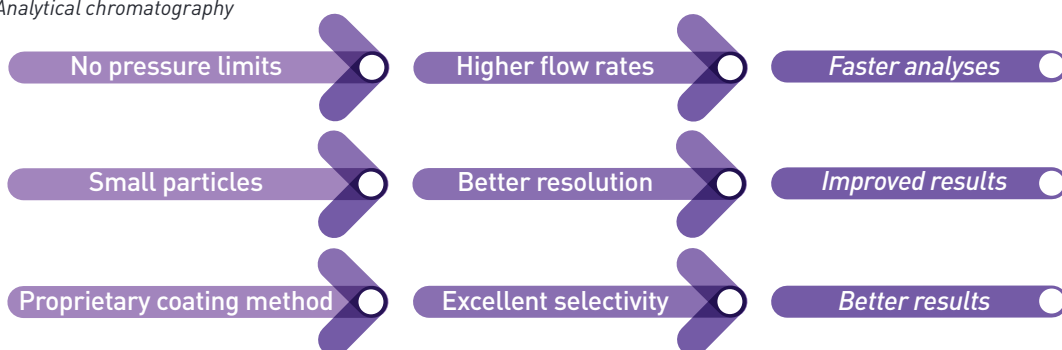
Polysaccharide-based Kromasil AmyCoat and CelluCoat stretch the limits for chiral chromatography. The silica is based on a proprietary matrix and coated with a functionalized amylose or cellulose selector.

Kromasil AmyCoat and CelluCoat give high resolution, excellent selectivity and stable performance when switching between compatible mobile phases. Users do not have to worry about pressure limits, as both

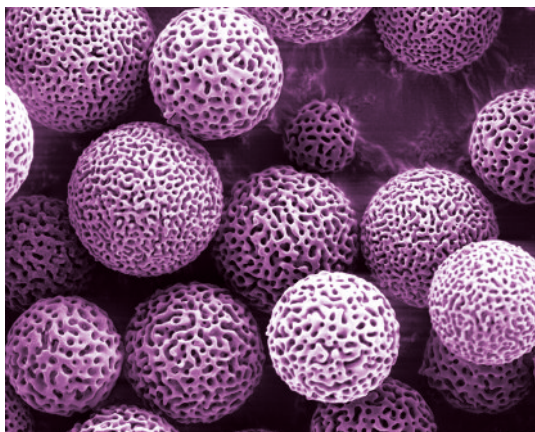
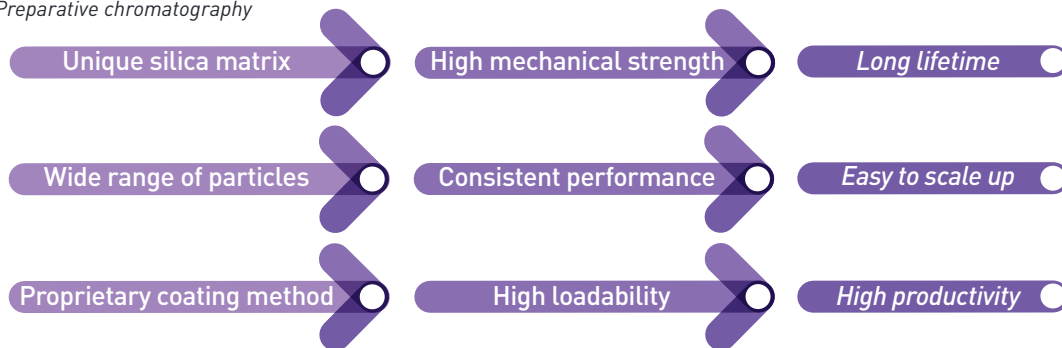
Kromasil AmyCoat and CelluCoat can withstand flow rates equivalent to pressures of up to 400 bar – i.e. the limit for most standard HPLC systems.

## Summary of benefits for the Chiral platform

### Analytical chromatography



### Preparative chromatography



### The matrix

Kromasil Chiral is based on super-wide pore silica particles in sizes 3, 5, 10 and 25  $\mu\text{m}$ .



# Fast and easy method development

To speed up and simplify method development, Nouryon has removed some of the restrictions for coated polysaccharide phases. In analytical scale chromatography, 3  $\mu\text{m}$  particles and the absence of pressure limits allow fast chromatography with good separation results.

## Good results

Kromasil AmyCoat and CelluCoat show excellent enantioselectivity for many racemates. In the application section of this guide, there are many chiral applications showing the performance levels scientists can expect.

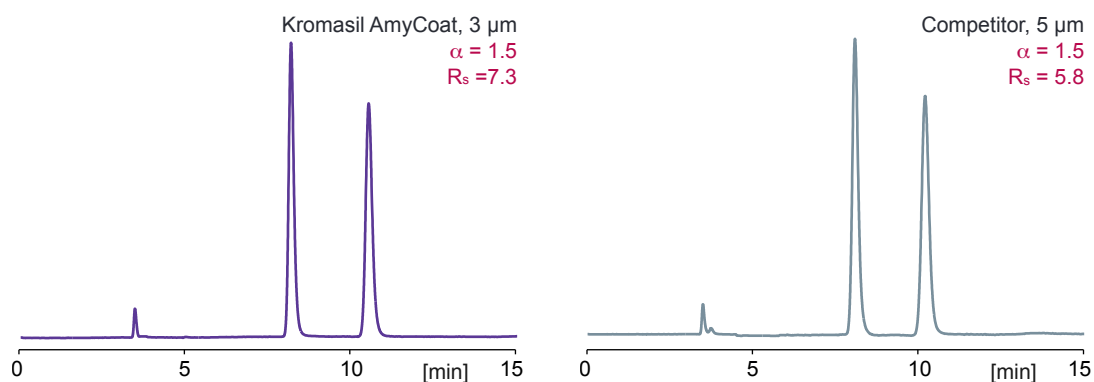
By having access to 3  $\mu\text{m}$  particles, higher plate count and resolution can be expected for analytical chromatography. Combined with excellent selectivity, this facilitates the separation of enantiomers.

## Saving time

With Kromasil AmyCoat and CelluCoat, users get better results faster. Thanks to the absence of pressure limits, analytical chromatography can be run at very high flow rates and thereby save time.

## Selectivity and resolution comparison

### Kromasil AmyCoat 3 $\mu\text{m}$ and main competitor (5 $\mu\text{m}$ )



#### Conditions

Column size: 4.6 × 150 mm

Flow rate: 0.5 ml/min

Temperature: 22 °C

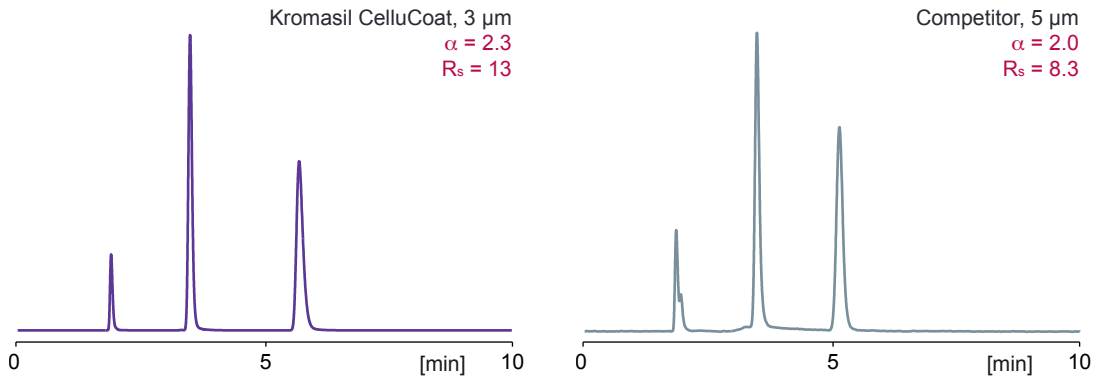
Mobile phase: heptane / 2-propanol / DEA (90/10/0.1)

Solute: Carbinoxamine

Detection: UV @ 226 nm

	$\alpha$		$R_s$	
	AmyCoat 3 $\mu\text{m}$	Competitor 5 $\mu\text{m}$	AmyCoat 3 $\mu\text{m}$	Competitor 5 $\mu\text{m}$
ambucetamide	1.4	1.4	4.8	4.2
carbinoxamine	1.5	1.5	7.3	5.8
ketoprofen	1.4	1.3	4.6	4.3
naproxen	1.2	1.2	3.4	3.1
oxamniquine	1.2	1.2	3.3	3.1
proglumide	2.7	2.8	11.8	9.0
sulindac	1.3	1.3	4.8	3.9

## Selectivity and resolution comparison –Kromasil CelluCoat 3 $\mu\text{m}$ and main competitor (5 $\mu\text{m}$ )



### Conditions

Column size: 4.6 x 150 mm

Mobile phase: heptane / 2-propanol (90/10)

Flow rate: 1 ml/min

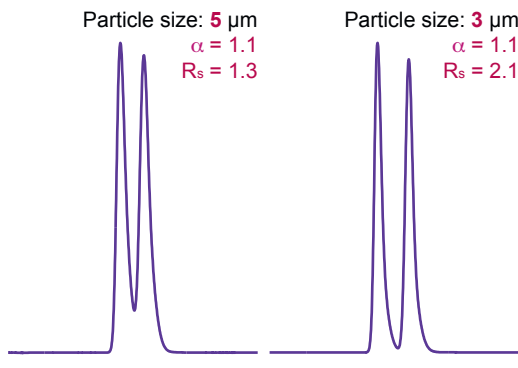
Solute: trans-stilbene oxide

Temperature: 25 °C

Detection: UV @ 229 nm

	$\alpha$		$R_s$	
	CelluCoat 3 $\mu\text{m}$	Competitor 5 $\mu\text{m}$	CelluCoat 3 $\mu\text{m}$	Competitor 5 $\mu\text{m}$
trans-Stilbene oxide	2.4	2.0	11.5	8.3
Benzoin	1.5	1.5	6.5	5.7
TFAE	2.9	2.9	11.6	11.0
Trögers base	1.4	1.4	3.2	2.7
Oxprenolol	5.6	5.5	14.7	15.1
Naproxen	1.2	1.2	2.6	2.2
Proglumide	1.8	2.0	4.7	3.2

## Difference in resolution – Kromasil AmyCoat 3 $\mu\text{m}$ vs. 5 $\mu\text{m}$



### Conditions

Columns: Kromasil *dp*-AmyCoat 4.6 x 150 mm  
(*dp* = 5 and 3  $\mu\text{m}$ , respectively)

Part number: C05ACA15 and C03ACA15

Solute: trans-2-phenyl-1-cyclohexanol

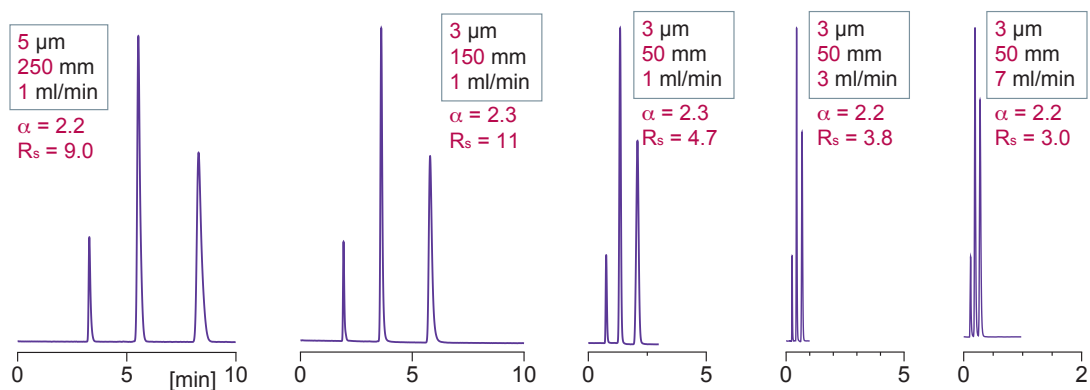
Mobile phase: heptane / 2-propanol (95/5)

Flow rate: 1 ml/min

Temperature: 25 °C

Detection: UV @ 220 nm

## Fast analytical chromatography



### Conditions

Columns: Kromasil *dp-CelluCoat* 4.6 x length mm  
 $dp = 5$  or  $3 \mu\text{m}$   
 length = 50, 150 or 250 mm,  
 as displayed in figures

Part number: C05CCA25, C03CCA15 and C03CCA05

Mobile phase: heptane / 2-propanol (90/10)

Flow rate: 1 ml/min

Solute: trans-stilbene oxide

Temperature: 25 °C

Detection: UV @ 229 nm

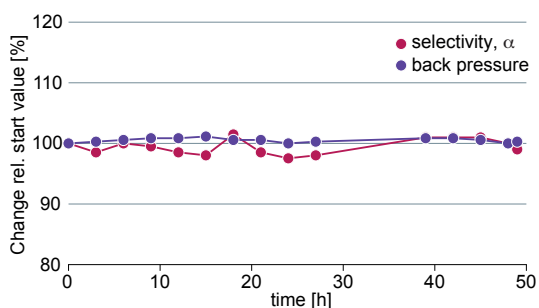


# Makes everyday work so much easier

Kromasil AmyCoat and CelluCoat allow the user to perform method development without interference from restrictive parameters such as pressure limits, equilibration times and long-term performance.

## No pressure limits

The lack of restrictions on various parameters makes method development particularly user-friendly. One well-known restriction for coated polysaccharide phases is the general pressure limit over the bed. Kromasil AmyCoat and CelluCoat withstand flow rates equivalent to pressures of up to 400 bar—which is about the limit for a standard HPLC system itself. This allows users to run chiral chromatography very fast.



### Conditions

Column: Kromasil 3-CelluCoat 4.6 x 50 mm

Part number: C03CCA05

Mobile phase: heptane/2-propanol (90/10)

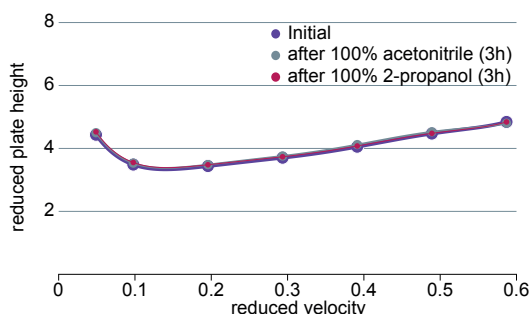
Solute: trans-stilbene oxide

Flow rate: 7 ml/min

Temperature: 25 °C

## Stable performance

When it comes to stability, Kromasil AmyCoat and CelluCoat are compatible with normal, polar organic and reversed mobile phases. Switching between compatible normal to polar organic mobile phases does not lead to any reduction in performance and there is no need for solvent dedicated columns.



### Conditions

Column: Kromasil 5-CelluCoat 4.6 x 250 mm

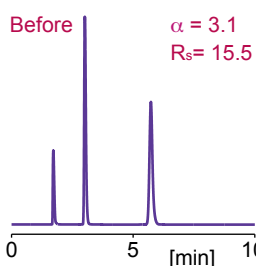
Part number: C05CCA25

Mobile phase: heptane / 2-propanol (90/10)

Solute: trans-stilbene oxide

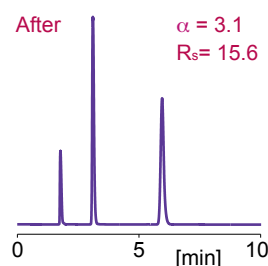
Flow rates: 0.1-1.2 ml/min

Temperature: 25 °C



Intermediate elution sequence (10 h)

Mobile phase	Flow rate [ml/min]	Run time [h]	Total back pressure [bar]
heptane / 2-propanol (90/10)	4.3	2	345
2-propanol	0.7	2	260
acetonitrile	1	2	58
ethanol	1	2	188
heptane / 2-propanol (90/10)	1	2	72



Identical results

### Conditions

Column: Kromasil 3-AmyCoat 4.6 x 150 mm

Part number: C03ACA15

Mobile phase: heptane / 2-propanol (90/10)

Solute: trans-stilbene oxide

Flow rate: 1 ml/min

Temperature: 25 °C

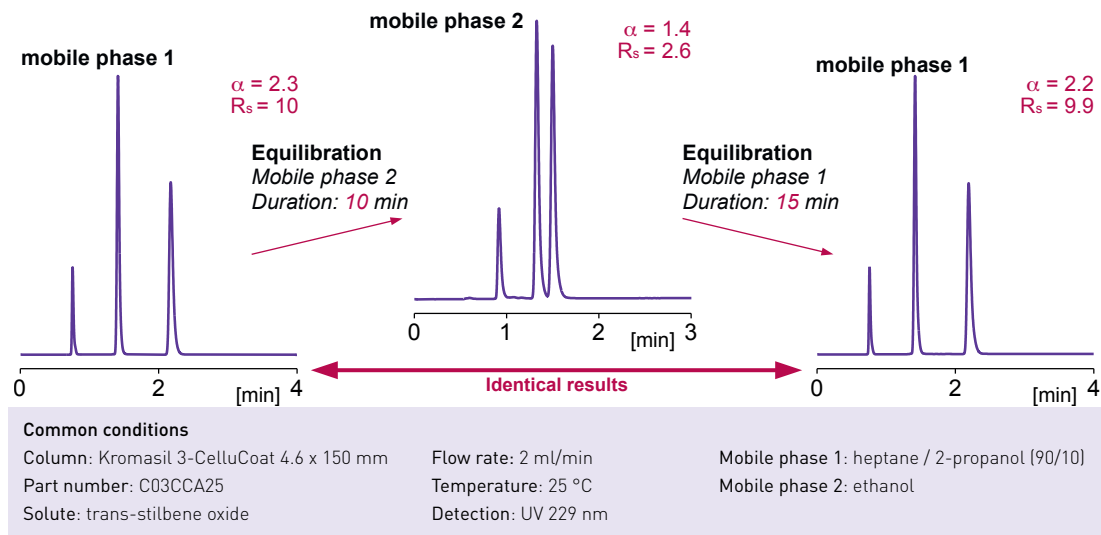
Detection: UV 229 nm

## Short equilibration times

Column equilibration is a time-consuming activity when running chiral chromatography. In general, long equilibration times are most pronounced when switching mobile phases containing basic additives to acidic additives

or the other way around. The test with a Kromasil CelluCoat 3  $\mu\text{m}$  column switching between two compatible mobile phases shows how short the needed equilibration times actually are.

*Freedom to switch solvents with Kromasil CelluCoat*

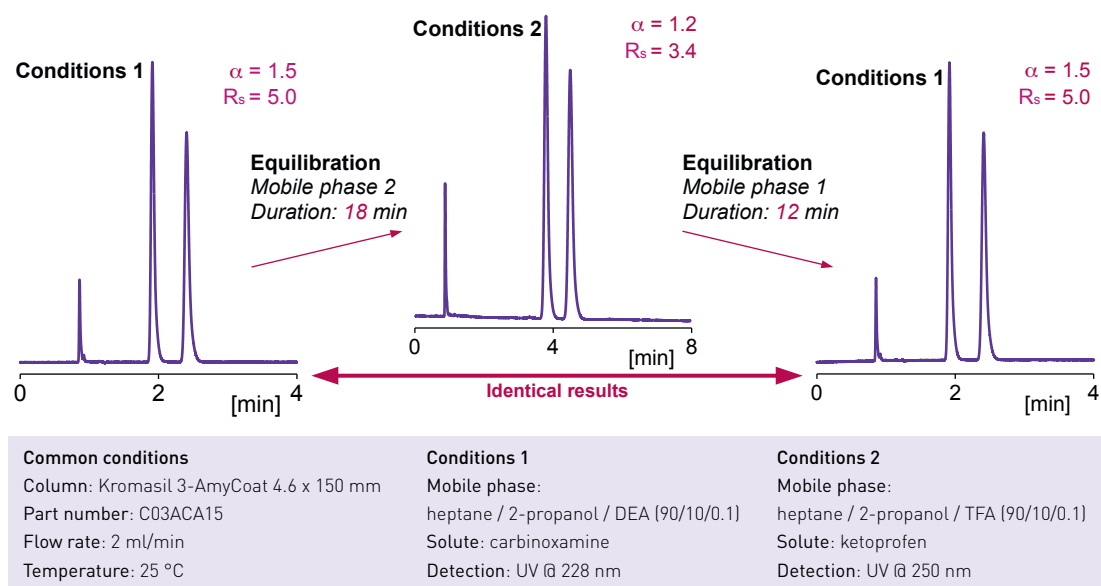


## No memory effects

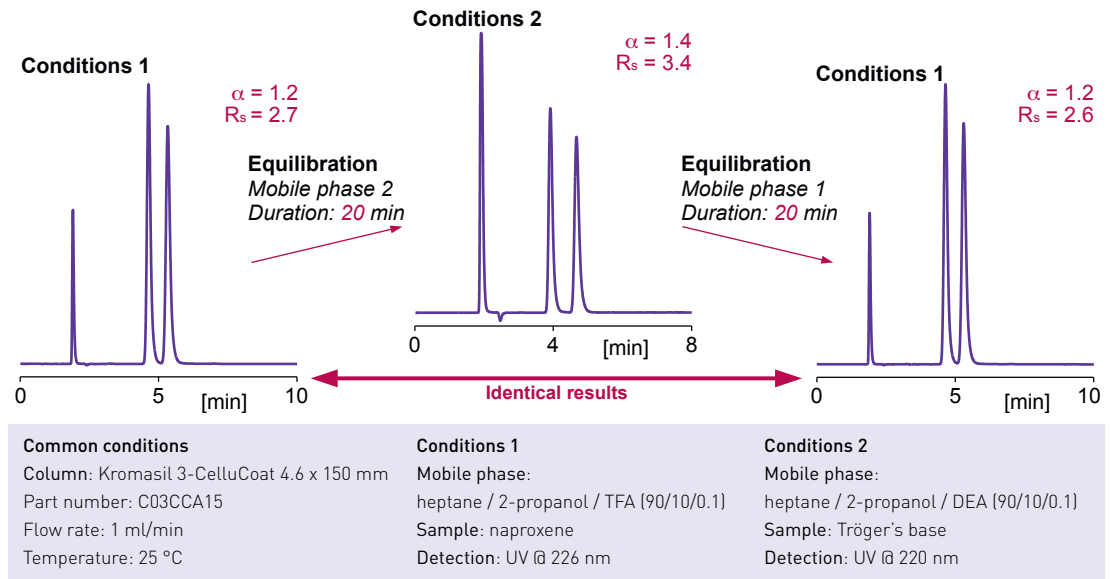
These two tests illustrate short equilibration times and additive switches for Kromasil

AmyCoat and CelluCoat with absolutely no sign of memory effects.

*Freedom to switch additives with Kromasil AmyCoat*

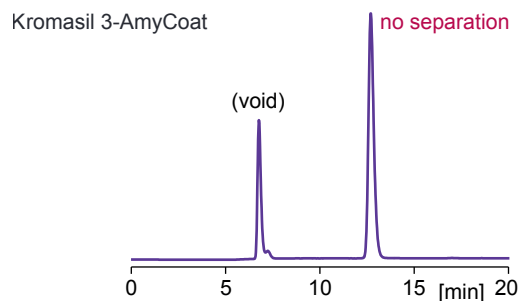






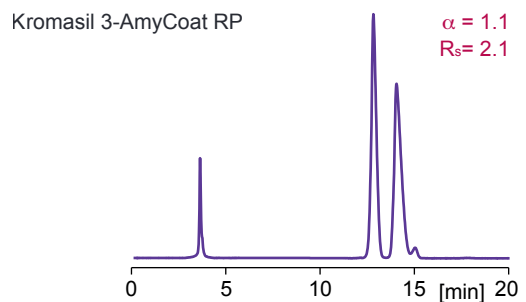
## Reverse phase compatibility

Many chiral separations are run under normal phase conditions. Sometimes, though, reversed-phase conditions are required to achieve separation. While it is possible to convert Kromasil AmyCoat or CelluCoat columns to run under RP-mode, it might be quicker and more efficient to use a column initially conditioned for RP-mode: Kromasil AmyCoat RP and CelluCoat RP.



### Conditions

Phases: Kromasil 3-AmyCoat and Kromasil 3-AmyCoat RP  
 Column size: 4.6 x 150 mm  
 Part numbers: C03ACA15 and C03ARA15, respectively  
 Mobile phase: NP: heptane / 2-propanol (90/10)  
 RP: acetonitrile / water (40/60)  
 Solute: 2-phenyl-2-butanol  
 Flow rate: 0.25 ml/min and 0.5 ml/min, respectively  
 Temperature: 22 °C  
 Detection: UV @ 210 nm and 254 nm, respectively



# Works all the way

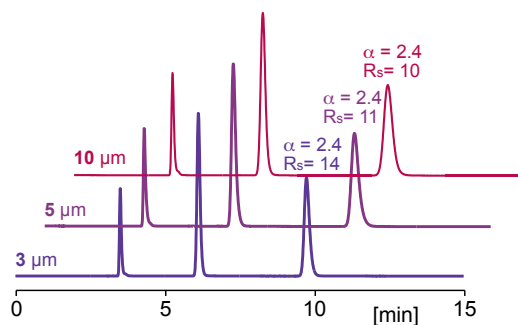
Kromasil products are well known for their ability to work along the whole spectrum from analytical to industrial scale chromatography. Kromasil AmyCoat and CelluCoat are no exception.

## Simplifies method development

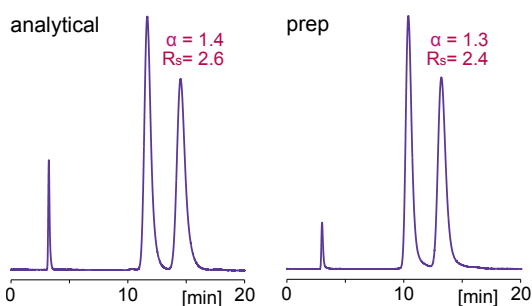
With particle sizes from 3  $\mu\text{m}$  to 25  $\mu\text{m}$  giving identical selectivity, Kromasil AmyCoat and CelluCoat make it easy to scale up while retaining excellent performance. As for all Kromasil products, the user can perform the required method development in analytical scale columns and then scale up to a larger

column. For example, 3  $\mu\text{m}$  particles in an analytical scale column can be scaled to a larger column packed with 10  $\mu\text{m}$  particles. If the initial goal is to scale up the process, an analytical column packed with 10  $\mu\text{m}$  particles can be used right from the start.

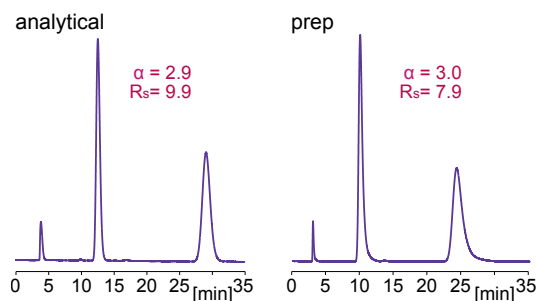
## Easy to scale up



Kromasil AmyCoat



Kromasil CelluCoat



### Conditions

Columns: Kromasil dp CelluCoat, 4.6 × 150 mm,  
where dp = 3, 5 and 10  $\mu\text{m}$ , respectively  
Part numbers: C03CCA15, C05CCA15 and C10CCA15  
Mobile phase: heptane / 2-propanol (90/10)  
Solute: trans-stilbene oxide      Flow rate: 0.5 ml/min  
Temperature: 25 °C      Detection: UV @ 229 nm

### Conditions

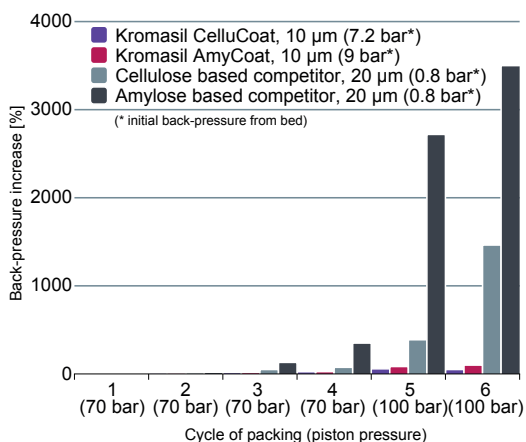
Stationary phase: Kromasil AmyCoat, 10  $\mu\text{m}$   
Mobile phase: heptane/2-propanol (90/10)  
Solute: trifluoro-anthrylethanol  
Temperature: 20 °C      Detection: UV @ 254 nm  
**Analytical conditions**  
Column size: 4.6 × 150 mm      Part number: C10ACA15  
Flow rate: 0.5 ml/min  
**Prep conditions**  
DAC system: NovaSep Pack-n-Sep, 50 mm i.d.  
Bed length: 135 mm      Flow rate: 60 ml/min

### Conditions

Stationary phase: Kromasil CelluCoat, 10  $\mu\text{m}$   
Mobile phase: heptane/2-propanol (90/10)  
Solute: trifluoro-anthrylethanol  
Temperature: 20 °C      Detection: UV @ 254 nm  
**Analytical conditions**  
Column size: 4.6 × 150 mm      Part number C10CCA15  
Flow rate: 0.5 ml/min  
**Prep conditions**  
DAC system: NovaSep Pack-n-Sep, 50 mm i.d.  
Bed length: 132 mm      Flow rate: 60 ml/min

## Mechanically strong

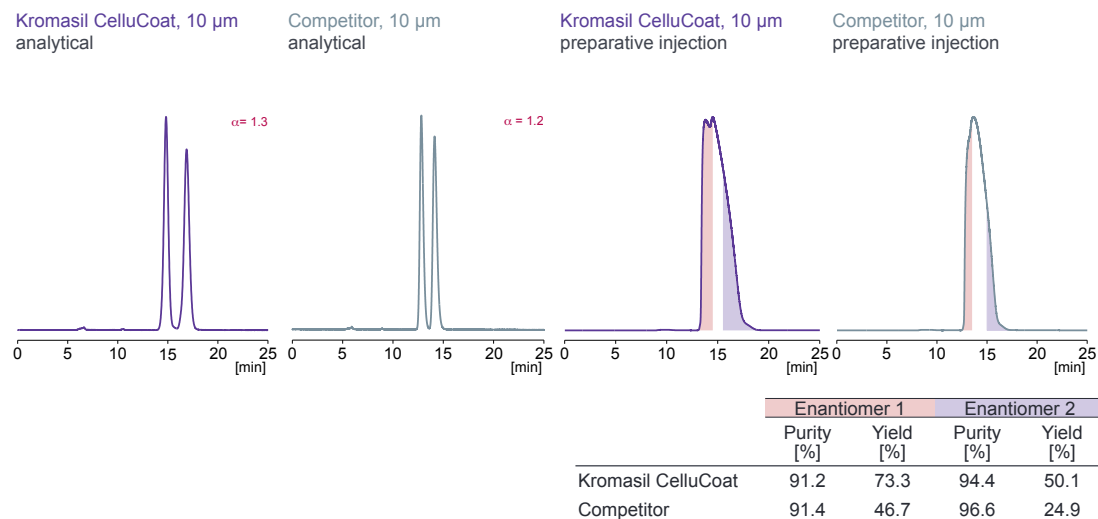
Mechanical strength is an important parameter for product lifetime. Kromasil AmyCoat and CelluCoat have mechanically strong spherical silica, which withstands repeated cycles of packing. The test was designed to exert greater than normal mechanical stress on the chiral stationary phases, and is performed at a packing pressure above the maximum 50 bar recommended by the manufacturer of the main competitor cellulose and amylose based phases.



The relative back pressure increase is a measure of the degree of degradation of the material after repeated packings. Actual particle size for cellulose and amylose based competitor is about three times larger than that for Kromasil, which explains the difference in initial back pressure (back pressure is inversely proportional to the square of the particle size).

## Loadability for your preparative needs

As for all kromasil products, The Kromasil Chiral phases have easy scalability from analytical to preparative chromatography.



### Conditions

Columns: Kromasil 10-CelloCoat 4.6 x 250 mm and Competitor, 10 μm, 4.6 x 250 mm, respectively  
 Mobile phase: heptane / 2-propanol / TFA (90/10/0.1)  
 Sample: Naproxen

Flow rate: 0.5 mL/min  
 Temperature: 25 °C  
 Analytical conditions  
 Sample load: 20 μg

Preparative conditions  
 Sample load: 5 mg  
 Fraction size: 0.5 mL

## Fully back-integrated

Nouryon manufactures the super wide pore silica for Kromasil polysaccharide products and performs all subsequent steps leading to the final product. All products are fully traceable.

Every manufacturing step is ensured through Nouryon's detailed quality system, and the

final product is never released until it has passed a rigorous quality control test sequence.

See the application part of this guide for examples of preparative applications of Kromasil AmyCoat and CelluCoat.

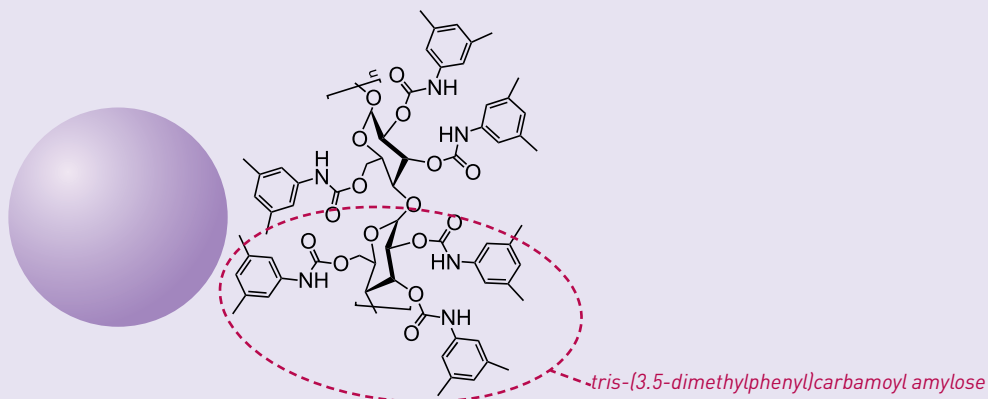
# Product characteristics

## Kromasil AmyCoat and AmyCoat RP

Coated selector: tris-(3,5-dimethylphenyl) carbamoyl amylose.  
Particle sizes: 3, 5, 10 and 25  $\mu\text{m}$

Packed density: 0.58 g/ml

Mechanical stability: allows packing at up to 700 bar (1 000 psi)

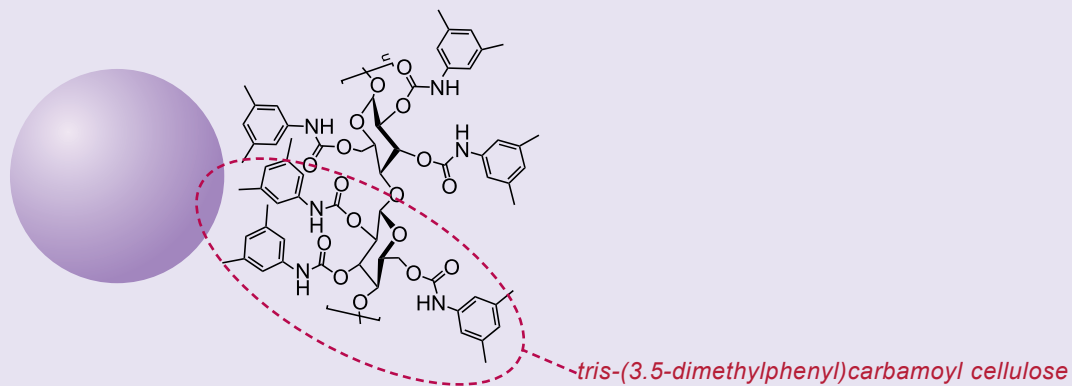


## Kromasil CelluCoat and CelluCoat RP

Coated selector: tris-(3,5-dimethylphenyl) carbamoyl cellulose.  
Particle sizes: 3, 5, 10 and 25  $\mu\text{m}$

Packed density: 0.58 g/ml

Mechanical stability: allows packing at up to 700 bar (1 000 psi)





## Compatible mobile phases

### Kromasil AmyCoat and CelluCoat<sup>1</sup>

alkane/2-propanol	100/0 to 0/100
alkane/ethanol	100/0 to 0/100
alkane/methanol <sup>2</sup>	100/0 to 0/100
alkane/MTBE	100/0 to 50/50
ethanol/methanol	100/0 to 0/100
(SFC) CO <sub>2</sub> /alcohol	100/0 to 50/50

### Kromasil AmyCoat RP and CelluCoat RP

#### Aqueous solution

acetic acid, 0.1% <sup>1</sup>
potassium phosphate buffer 0-0.5 M, pH 2.0-8.0 (i.e. 50 mM at pH 2.0, 20 mM at pH 8.0)
phosphoric acid, aq. sol. at pH 2.0
sodium hexafluorophosphate aq. sol. (i.e. 100 mM at pH 2.0, 50 mM at pH 5.0)
sodium borate buffer 0-0.2 M, pH 7.5-9.0 (i.e. 20 mM at pH 9.0)
water

#### Organic modifiers

<i>For all listed aqueous solutions:</i>
acetonitrile <sup>3</sup> , methanol <sup>3</sup> , ethanol, 2-propanol

#### Organic part<sup>1</sup>

10-100 %
10-85 %
<i>as above</i>
<i>as above</i>
<i>as above</i>
10-100 %

#### Temperature

5-40°C
pH < 7: 5-40°C pH > 7: 5-25°C
<i>as above</i>
<i>as above</i>
5-25°C
5-40°C

### Kromasil AmyCoat only<sup>1</sup>

acetonitrile/methanol	0/100 to 15/85 85/15 to 100/0
acetonitrile/2-propanol	100/0 to 0/100
ethanol/MTBE	100/0 to 70/30

### Kromasil CelluCoat only<sup>1</sup>

acetonitrile/methanol	85/15 to 100/0
ethanol/MTBE	100/0 to 50/50

## Availability

Please check the tables with part numbers in the availability part of this guide.

# Ordering Kromasil Chiral products

## Contact info

### Head office

Nouryon Pulp and Performance Chemicals AB  
Separation Products  
Färjevägen 1  
SE-445 80 Bohus  
Sweden  
T +46 31 58 70 00  
F +46 31 58 77 27

### India

Nouryon India Ltd  
Separation Products  
North Block 801  
Empire Tower, Reliable Cloud City Campus  
Off Thane-Belapur Road, Airoli  
Navi Mumbai - 400 708  
Maharashtra  
India  
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### China

Nouryon  
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Jingan District Shanghai 200040,  
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T +86 21 2220 5000 ext.5727, 5729  
T +86 21 2220 5729 (direct)  
F +86 21 2220 5558

### NAFTA countries

Nouryon  
281 Fields Lane  
Brewster, NY 10509  
U S A.  
T +1 845 276 8223  
F +1 845 277 1406

e-mail: [kromasil@nouryon.com](mailto:kromasil@nouryon.com)  
web: [www.kromasil.com](http://www.kromasil.com)

### Find a distributor:

[www.kromasil.com/distributor\\_network](http://www.kromasil.com/distributor_network)



## Kromasil Chiral, bulk media

Family	Phase	Particle size, [ $\mu\text{m}$ ]			
		3	5	10	16
Chiral	AmyCoat	●	●	C10ACblk	C25ACblk
Chiral	AmyCoat RP	●	●		
Chiral	CelluCoat	●	●	C10CCblk	C25CCblk
Chiral	CelluCoat RP	●	●		

● : analytical product, only available in slurry-packed columns

## Kromasil Chiral, 4.6 mm i.d. columns

Family	Phase	particle size [ $\mu\text{m}$ ]	column size, i.d. × length [mm]		
			4.6 × 50	4.6 × 150	4.6 × 250
Chiral	AmyCoat	3	C03ACA05	C03ACA15	
Chiral	AmyCoat	5	C05ACA05	C05ACA15	C05ACA25
Chiral	AmyCoat	10	C10ACA05	C10ACA15	C10ACA25
Chiral	AmyCoat	25	C25ACA05	C25ACA15	C25ACA25
Chiral	AmyCoat RP	3	C03ARA05	C03ARA15	
Chiral	AmyCoat RP	5	C05ARA05	C05ARA15	C05ARA25
Chiral	AmyCoat RP	10	C10ARA05	C10ARA15	C10ARA25
Chiral	AmyCoat RP	25	C25ARA05	C25ARA15	C25ARA25
Chiral	CelluCoat	3	C03CCA05	C03CCA15	
Chiral	CelluCoat	5	C05CCA05	C05CCA15	C05CCA25
Chiral	CelluCoat	10	C10CCA05	C10CCA15	C10CCA25
Chiral	CelluCoat	25	C25CCA05	C25CCA15	C25CCA25
Chiral	CelluCoat RP	3	C03CRA05	C03CRA15	
Chiral	CelluCoat RP	5	C05CRA05	C05CRA15	C05CRA25
Chiral	CelluCoat RP	10	C10CRA05	C10CRA15	C10CRA25
Chiral	CelluCoat RP	25	C25CRA05	C25CRA15	C25CRA25
Chiral	KIT*	3	C03CKA05		

\*: Set of 4 columns with Chiral phases (AmyCoat, AmyCoat RP, CelluCoat and CelluCoat RP) in one box



## Kromasil Chiral, 10 mm i.d. columns

Family	Phase	particle size [ $\mu\text{m}$ ]	column size, i.d. $\times$ length [mm]	
			10 $\times$ 250	
Chiral	AmyCoat	5	C05ACP25	
Chiral	AmyCoat	10	C10ACP25	
Chiral	AmyCoat	25	C25ACP25	
Chiral	AmyCoat RP	5	C05ARP25	
Chiral	AmyCoat RP	10	C10ARP25	
Chiral	AmyCoat RP	25	C25ARP25	
Chiral	CelluCoat	5	C05CCP25	
Chiral	CelluCoat	10	C10CCP25	
Chiral	CelluCoat	25	C25CCP25	
Chiral	CelluCoat RP	5	C05CRP25	
Chiral	CelluCoat RP	10	C10CRP25	
Chiral	CelluCoat RP	25	C25CRP25	

## Kromasil Chiral, 21.2 mm i.d. columns

Family	Phase	particle size [ $\mu\text{m}$ ]	column size, i.d. $\times$ length [mm]	
			21.2 $\times$ 150	21.2 $\times$ 250
Chiral	AmyCoat	5	C05ACQ15	C05ACQ25
Chiral	AmyCoat	10	C10ACQ15	C10ACQ25
Chiral	AmyCoat	25	C25ACQ15	C25ACQ25
Chiral	AmyCoat RP	5	C05ARQ15	C05ARQ25
Chiral	AmyCoat RP	10	C10ARQ15	C10ARQ25
Chiral	AmyCoat RP	25	C25ARQ15	C25ARQ25
Chiral	CelluCoat	5	C05CCQ15	C05CCQ25
Chiral	CelluCoat	10	C10CCQ15	C10CCQ25
Chiral	CelluCoat	25	C25CCQ15	C25CCQ25
Chiral	CelluCoat RP	5	C05CRQ15	C05CRQ25
Chiral	CelluCoat RP	10	C10CRQ15	C10CRQ25
Chiral	CelluCoat RP	25	C25CRQ15	C25CRQ25



## Kromasil Chiral, 30 mm i.d. columns

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Family	Phase	particle size [ $\mu\text{m}$ ]	column size, i.d. $\times$ length [mm]
			30 $\times$ 250
Chiral	AmyCoat	5	C05ACR25
Chiral	AmyCoat	10	C10ACR25
Chiral	AmyCoat	25	C25ACR25
Chiral	AmyCoat RP	5	C05ARR25
Chiral	AmyCoat RP	10	C10ARR25
Chiral	AmyCoat RP	25	C25ARR25
Chiral	CelluCoat	5	C05CCR25
Chiral	CelluCoat	10	C10CCR25
Chiral	CelluCoat	25	C25CCR25
Chiral	CelluCoat RP	5	C05CRR25
Chiral	CelluCoat RP	10	C10CRR25
Chiral	CelluCoat RP	25	C25CRR25

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## Kromasil Chiral, 50 mm i.d. columns

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Family	Phase	particle size [ $\mu\text{m}$ ]	column size, i.d. $\times$ length [mm]
			50 $\times$ 250
Chiral	AmyCoat	5	C05ACT25
Chiral	AmyCoat	10	C10ACT25
Chiral	AmyCoat	25	C25ACT25
Chiral	AmyCoat RP	5	C05ART25
Chiral	AmyCoat RP	10	C10ART25
Chiral	AmyCoat RP	25	C25ART25
Chiral	CelluCoat	5	C05CCT25
Chiral	CelluCoat	10	C10CCT25
Chiral	CelluCoat	25	C25CCT25
Chiral	CelluCoat RP	5	C05CRT25
Chiral	CelluCoat RP	10	C10CRT25
Chiral	CelluCoat RP	25	C25CRT25

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The moment you adopt our Kromasil High Performance Concept, you join thousands of chromatographers who share a common goal: to achieve better separations when analyzing or isolating pharmaceuticals or other substances.

Not only will you benefit from our patented silica technology, but you gain a strong partner with a reliable track record in the field of silica products. For the past 70 years, we have pioneered new types of silica. Our long experience in the field of silica chemistry is the secret behind the development of Kromasil, and the success of our Separation Products group. Kromasil is available in bulk and in high-pressure slurry-packed columns.

The production of Kromasil is ISO 9001 and 14001 certified.

Kromasil is a brand of Nouryon, a global specialty chemicals leader. Industries worldwide rely on our essential chemistry in the manufacture of everyday products. Building on our nearly 400-year history and operations in over 80 countries, the dedication of our 10 000 employees, and our shared commitment to safety, sustainability, and innovation, we have established a world-class business and built strong partnerships with our customers.

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