The packed column for HPLC



Develosil XG-C1

It is the column which made C1 (Trimethyl) group modify. There is performance which is not in C1 conventional column, and it contributes to many analysis systems.

1. Specification and performance

Develosil XG-C1 has introduced C1 (Tori methyl radical) into the inhouse high grade silica gel.

(USP column code: Equivalent to L13) The retention and separation which cannot be predicted in C1 conventional column by the height of surface area and special end cap treatment are attained.

It corresponds to many analysis kinds, such as a basic compound, a vitamin, and drugs, including an organic acid.

Characteristic of Develosil XG-C1

Surface area	450 m²/g
Pore diameter	10 nm
Pore volume	1.15 mL/g
Ligand	Trimethyl
Carbon content	7.50%
Endcapping	\bigcirc
pH range	рН 1.5 - 8
Use upper limit pressure	20 Mpa
Use maximum temperature	50 °C

2. The trait of Develosil XG-CN

Product Name	Surface area (m2/g)	Pore diameter(nm)	Pore capacity (mg/ml)	Carbon content (%)	Endcap
XG-C1-5	450	10	1.15	7.3	Specially
TMS-UG-5	300	14	1.05	4.5	Double
TMS-5	350	12	1.05	4	Single

3. STD separation comparison

Develosil C1 column Comparison of standard chromatogram



Conditions; Column : Develosil* TMS-5, TMS-UG-5, XG-C1-5 Size : 4.6x150mm Mobile phase : Acetonitrile/Water=70/30 Flow rate : 1.0ml/min Temperature : 30°C Detection : UV254nm Sample : 1.Benzene 2.1,3,5-Triphenylbenzene

Separation comparison by a STD sample

Though it has the same ligand, separation patterns differ, respectively.

If it is XG-C1, about 1.5 times as many retention is shown rather than C1 conventional column. Compared with C1 conventional column, a high

grade silica gel with large surface area is adopted as a base material.

Since surface area is large, retention is a column which has the feature of not only a big tree but XG series.

4. Separation characteristics by C1 modification type Packing material



Develosil XG-C1 shows good separation as compared with C1 conventional column.

In separation of a "basic compound", what was insufficiency of separation is separated finely, and the peak shape of pyridine is also sharp. And, the very good result is shown also in separation of an "acidic compound", and the characteristics which are not in C18 or C30 are shown.

X It is carrying out on specific terms. It becomes separable by changing terms also in C1 conventional column.

5. Application

1. Analysis of a pyridine derivative



Form also with sharp pyridine represented by the basic compound

3. Analysis of ascorbic acid in a drink, and citric acid



Drink B WVL:210 nm 400 300 Absorbancy (mAU) 50 0.0 1.3 2.5 3.8 5.0 6.3 7.5 8.8 10.0 11.3 12.5 13.8 15.0 Retention time (min)

Ascorbic acid and citric acid contained in two sorts of commercial item drinks were analyzed.

: Develosil* XG-C1 (5

: 4.6x150mm

2.Naphthalene

5.Phenanthrene

3.Diphenyl 4.Fluorene

6.Anthracene 7.Pyrene

0.0 20 40

: 1.0ml/min

: UV254 : 1.Benzene

water caluble vitemin 4. Analysis of an aromatic compound



Analysis of various aromatic compounds is possible. All the degrees of separation attain above one.

Analysis of drugs 6.



Drugs are analyzed by gradient elution. By using particle diameter 3um, analytical time is shortened sharply.

2. Analysis of an organic acid



In C18, the organic acid which is hard to separate can also be divided finely.

a	J.AN	aiysis (or water	Solui	Die vitamin
		1 3		Conditions;	
um)	0.000	1	4	Column	: X.G-C1 (5um)
	2			Size	: 4.6x150mm
0/50	40000-		5	Mobile phase	e : 20mM Ammonium formate
	5	2	I I I	Flow rate	: 1.0ml/min
	À.			Temperature	e : 30°C
	5 20X0 -			Ditection	: PDA (Max Abs.)
	-			Samole	: 1.Nicotinic acid (0.03mg/ml)

2. Calcium (+) -Pantothenate (1.42mp/m) 3. Pyridoxine HCI (0.07mg/ml) 4.Thiamine (0.14mg/ml) 5.Nicotinamide (0.07mg/ml)

Injection volume : 5uL

The vitamin analyzed until now using C18 or C30 can be analyzed also by XG-C1.

60 80 100 120 140 160

Retention Time [min]

Conditions;				
Column	: Develosil* XG-C1 (5um, 3um)	Gradient :		
Size	: 4.6x150mm (5um) , 4.6x75mm (3um)	5um		
Mobile phase	: A) Water + 0.1%Phosphoric acid	Time (min)	A (%)	B(%)
	B) Acetonitrile + 0.1%Phosphoric acid	0	98	2
Flow rate	: 1.0ml/min	10	2	98
Temperature	: 30°C	15	2	98
Detaction	: PDA (Max abs.)	15.1	98	2
Sample	: 1.Uracil (0.08mg/ml)			
	2.Acetaminophen (0.10mg/ml)	3um		
	3.Gualfenesin (0.08mg/ml)	Time (min)	A (%)	B(%)
	4.Diphenhydramine (0.10mg/ml)	0	98	2
	5.Flurbiprofen (0.08mg/ml)	3.3	2	98
	6.lbprofen (0.08mg/ml)	4.95	2	98
Injection volum	e : 5.0uL	5	98	2

TO The New World-

for Liquid Chromatography

Develosil[™] XG-C18 for Liquid Chromatography

NOMURA CHEMICAL CO., LTD.

for Liquid Chromatography

Develosil[™] XG-C18

It is new series release from Develosil[™]. An original new technique is included in this column. Develosil[™] XG-C18 supports the wide field including medicine and agriculture and the food.

Specifications

Silica base

This product uses a Silicagel with a few impurities.

Usability

As for this column, equilibrium is early and the pressure is low, too.

Stability

The Develosil[™] series produces it from a SilicageI to a column in the company. We carry out severe quality control in all processes.

pH range	pH1.5-8
Endcapping	0
Carbon content	19%
Ligand	Octadecyl (Mono)
Pore volume	1.10mL/g
Pore diameter	14nm
Surface area	300m²/g

Develosil[™] KG-C18

Develosil[™] XG-C18

Product inspection of Develosil[™] XG-C18

1. Hydrogen bonding capacity - Surface polarity



The parameter mentioned above was calculated than the following selectivity.

- Hydrogen bonding capacity α (Caffeine/Phenol)
- Hydrophobicit α (Toluene/Benzene)
- Surface polarity (Methyl Benzoate/Toluene)



Conditions:	
Column	: DevelosilXG-C18M (5um)
Size	: 4.6x150mm
Mobile Phase	: Methanol/Water=70/30
Flow rate	: 1.0ml/min
Temperature	: 40°C
Detection	: UV254nm
Sample	: 1.Uracil(t ⁰) 2.Caffeine 3.Phenol
	4.Methyl Benzoate 5.Benzene
	6.Toluene

2. Hydrophobicity - Surface polarity

Develosil[™] XG-C18

3 Column pressure of Develosil[™] XG-C18



Conditions:			
Column	:	DevelosilXG-C18M (5um)	
Size	:	4.6x150mm	
Mobile Phase	;	Methanol/Water	
		Acetonitrile/Water	
Flow rate	:	1.0ml/min	

Develosil[™] XG series shows low pressure. Follows are enabled. ·Flow rate up

·High composition of the pressure is usable

: 4.6x150mm

Conditions:

Column

Size

* These data are pressure displayed by a system.

4 van Deemter plot of Develosil[™] XG-C18

Develosil[™] XG-C18

Develosil[™] XG-C18



5 Analysis example

1.Analysis of organic acid



Time [min]

	Conditions	
	Column	: Develosil XG-C18M (5um)
	Size	: 4.6x150mm
	Mobile Phase	: Acetonitrile/0.2%
		Phosphoric acid=2/98
L	Flow rate	: 1.0ml/min
	Temperature	: 40°C
	Detection	: UV210nm
	Sample	: 1.Oxalic acid
0.00	2.L-Ascorbi	c acid/3.Citric acid
	4. Succinic a	acid/5.DL-Malic acid
	6.Propionic	acid



: DevelosilXG-C18M (5um)

Mobile Phase : (Toluene) Acetonitrile/Water=50/50

2. Analysis of pesticide





3.Analysis of steroid



0.00 1.00 2.00 3.00 4.00 5.00 6.00 7.00 8.00 9.00 10.00 Time [min]

Conditions	:
Column	: Develosil XG-C18M (5um)
Size	: 4.6x150mm
Mobile Phase	: Acetonitrile/Water=50/50
Flow rate	: 1.0ml/min
Temperature	: 40°C
Detection	: UV254nm
Sample	: 1.Estriol/2.ß-Estradiol
3.17a-Estra	diol/4.Estron

4. Analysis of pharmaceutical products



Conditions : Column : Develosil XG-C18M (5um) : 4.6x150mm Size Mobile Phase : A) Acetonitrile+0.2% Phosphoric acid B) 0.2%Phosphoric acid Gradient : A) 10%-70% (15min) →70% (25min) Flow rate : 1.0ml/min Temperature : 40°C Detection : UV210nm : 1. Pyridoxine HCI 2.I-Phenylephrine HCI/3.Acetaminophen 4.Guaifenesin/5.Diphenhydramine HCI 6.Ketoprofen/7.Flurbiprofen 8.Indomethacin/9.Ibuprofen

Develosil XG series

Develosil XG-C18LC

The 5th phase column of Develosil XG series. A carbon content is controlled and the effect of a polar group type end cap can be utilized to the utmost. It is suitable for a carbon compound or a sample with high polarity.

Develosil XG-C18LC was developed aiming at the column which can play an active part in the broad field. Not to mention ease of use, rich selectivity, high stability, and a good peak could be acquired.

1. From routine to method development



Retention comparison with the ready-made article Mobile phase: Methanol / Water = 50 / 50 Temperature: 40°C
Flow rate: 1.0 mL / min Detection: UV254nm

2. Analytica various in XG series



Develosil XG-C18LC physical-properties comparison

Product name	XG-C18LC	XG-C18M
Surface area	300m²/g	300m²/g
Pore diameter	14nm	14nm
Pore volume	1.10 mL/g	1.10 mL/g
Ligand	Octadecyl (Polymeric)	Octadecyl (Monomeric)
Carbon content	13%	19%
Endcapping	0	0
pH range	1.5 - 8	1.5 – 8
Use upper limit	20MPa	20MPa
USP	L1 equivalent	L1 equivalent

The new end cap method is adopted.

Methylation was adopted as the end cap until now. XG series has adopted the hydrophilic polar group type end cap method. Thereby, the operation of both of hydrophilic nature of the main hydrophobic + end cap polar groups C18 and C30 arises. Then, a new result is produced.



3. Excellence peak shape and wide selectivity



XG series is a useful column especially to an acidic compound. Even if it compares with other columns, good peak shape and high performance are shown.

Separation comparison of an organic acid

Mobile phase : Acetonitrile/0.2% Phosphoric acid=2/98 Flow rate : 1.0mL/mln Temperature : 40°C Sample : 1. Formic acid 2. Acetic acid 3. Propionic acid Detection : UV210nm



Generally the packing material using silica group material is a tailing trend to a basic compound.

Good peak shape can be acquired by changing pH of a mobile phase. And, the width of the selectivity of condition examination can be expanded.



4. Applied to high-speed separation

Develosil HB series is the column for high-speed separation which set column resisting pressure to 50MPa.



5. Application 1. Analysis of the organic acid



3. Analysis of the nucleic acid base





6. Analysis of PTH-amino acid



2. Analysis of the phenol acid



Analytical conditions;

4. Analysis of the diclofenac Na

Column : Develosil® XG-C18LC(7um) 4.6x250mm Mobile phase : Parmacopoeia diclofenac sodium is followed : 1,5m//min Flow rate Temperature : 40°C Detection : UV240nm Sample : 1. Diclofenac Sodium Injection volume : 20uL System : Jasco2000series 10 15 20 25 Retention time [min]

To unknown possibility

for Liquid Chromatography

Develosil[™] KG-C30 for Liquid Chromatography

NOMURA CHEMICAL CO., LTD.

To unknown possibility

Characteristic of Develosil[™] XG-C30

Surface area

Pore diameter

Pore volume

Carbon content

Endcapping

pH range

Ligand

300m²/g

1.10mL/g

19.50%

pH1.5-8

0

Triacontyl (Mono)

14nm

for Liquid Chromatography

Develosil[®] XG-C30

It is new series release from Develosil[™]. Evolution of our product C30. Please realize it!!

Specifications

Silica base

This product uses a Silicagel with a few impurities.

The column which it is easy to use

As for this column, equilibrium is early and the pressure is low, too

Stability

Develosil keeps high stability to undertake all processes in own company.

To another one step ahead

3.Basic compounds

Flow rate : 1.0ml/min

5.Acidic compounds

Temperature : 40°C

Conditions :

Size

Column : Develosil[™] XG-C30M (5um)

Mobile Phase : ACN/50mM Ammonium Acetate (pH7) =20/80

Sample : 1.Uracil/2.Pyridine/3.Phenol

: 4.6x150mm

Conditions :

Size

As for this product, a pH range is wider than the conventional product.

Product inspection of Develosil[™] XG-C30

DevelosilTM XG-C30 performs product inspection of five items. I check the performance evaluation of each item and the unevenness of the gel lot.

1.Hydrogen bonding capacity Hydrophobicity Surface polarity



2.Steric selectivity

Conditions	:	
Column	: Develosil [™] XG-C30M (5um)	
Size	: 4.6x150mm	
Mobile Phase	: MeOH/Water=80/20	
Flow rate	: 1.0ml/min	
Temperature	e: 40°C	
Sample	: 1.Uracil/2.o-Terphenyl	
	3.Triphenylene	
		0 5 10 15
		Time [min]

4.Coordinate compounds

Conditions : Column : Develosi™ XG-C30M (5um) Size : 4.6x150mm Mobile Phase : ACN/0.2%Phosphoric acid=60/40 Flow rate : 1.0ml/min Temperature : 40°C Sample : 1.Uracil ∕ 2.Toluene 3.Quinizarine



Each properties of matter are calculated by the following methods.

- Hydrogen bonding capacity α=k' (Caffeine) / k' (Phenol)
- Hydrophobicity α=k' (Toluene) / k' (Benzene)
- Surface polarity α=k' (Methyl Benzoate) / k' (Toluene)
 Steric selectivity α=k' (Triphenylene) / k' (o-Terphenyl)
- Basic compounds α=k' (Pyridine) / k' (Phenol)
- Coordinate compounds α=k' (Quinizarine) / k' (Toluene)
- Acidic compounds α=k' (Formic acid) / k' (Acetic acid)

Mobile Phase : ACN/0.2%Phosphoric acid=2/98 Flow rate : 1.0ml/min Temperature : 40°C Sample : 1.Formic acid / 2.Acetic acid 3.Propionic acid

Column : Develosil[™] XG-C30M (5um)

: 4.6x150mm



0 1 2 3 4 5 6 7 8 9 10 Time [min]

We ship only the filler which cleared severe inspection of above five items as a product.

Develosil™ XG-C30

20

Develosil™ XG-C30

Develosil[™]XG-C30



Fig.1 Hydrogen bonding capacity – Surface polarity



Develosil™ XG-C30M has a strong hydrogen bonding capacity. And show Develosil™ ODS-HG and UG equal hydrophobicity.



Golumn pressure of Develosil[™] XG-C30M

1.Analysis of Pyridine



Conditions	:
Column	: Develosil [™] XG-C30M (5um)
Size	: 4.6x150mm
Mobile Phase	: Acetonitrile/0.1%
	Triethylamine=20/80
Flow rate	: 1.0ml/min
Temperature	: 40°C
Detection	: UV254nm
Sample	: 1.3-Aminopyridine (0.28mg/ml)
2.2-Aminop	yridine (1.0mg/ml)
3.Pyridine (0.5	ul/ml) / 4.2-Ethylpyridine (1.0ul/ml)
5.2-Propylp	yridine (2.5ul/ml)
Injection volume	: 2.0uL

2. Analysis of Vitamin D2 and D3



Conditions : Column : Develosil[™] XG-C30M (5um) Develosil[™] C30-UG-5 Size : 4.6x150mm Mobile Phase : Acetonitrile Flow rate : 1.0ml/min Temperature : 40°C Detection : UV280nm Sample : 1.Vitamin D2 (1.34mg/ml) 2 Vitamin D3 (1.33ml/ml) Injection volume : 2.0uL

3. Analysis of Acrylamide, Acrylic acid and Methacrylamide



Time [min]



4. Analysis of Acidic compounds



Conditions : Column : Develosil[™] XG-C30M (5um) Size : 4.6x150mm Mobile Phase : 50mM Ammonium phosphate (pH2.0) Flow rate : 1.0ml/min Temperature : 40°C Detection : UV210nm Sample : 1.Oxalic acid (0.16mg/ml) 3.Maleic acid (0.08mg/ml) / 4.Citric acid (1.46mg/ml) 5.Fumaric acid (0.13mg/ml) /6.Uric acid (0.40mg/ml) Injection volume : 2.0uL

Develosil™XG-C30

The packed column for HPLC



The 3rd phase "XG-CN" of Develosil XG series Improvement point : The durability over acetonitrile was improved sharply.

1. The trait of Develoseil XG-CN

Silica base

This product modify the cyanopropyl group based on a high grade silica gel.

The column which it is easy to use

As for this column, equilibrium is early and the pressure is low, too.

In addition, even a normal phase is available in the reverse phase.

Stability

Develosil keeps high stability to undertake all processes in own company.

Use solvent

Compared with the conventional CN column, the durability over acetonitrile improves considerably.

In addition, I do not choose the kind of the solvent.

Characteristic of Develosil XG-CN

Surface area	300 m²/g
Pore diameter	14nm
Pore volume	1.10 mL/g
Ligand	Cyanopropyl
Carbon content	7.50%
Endcapping	0
pH range	pH 1.5 - 8

2. Performance of Develosil XG-CN

Organic solvent composition and a pressure



Develosil XG series shows low pressure conventionally. This became an ease of use column. The flow rate of the above terms can be raised and used. And, a solvent with high viscosity can also be used.

Use by acetonitrile is possible

In the conventional CN column, the specification of acetonitrile had restriction. In Develosil XG-CN, the durability over acetonitrile is improving greatly. I can thereby use it without a problem.

Difference



The MeOH system was used for the performance test at the time of shipment until now. But in Develosil XG-CN, the performance test is done with the solvent of an ACN system.

3. Develosil XG-CN performance evaluation

Performance evaluation of time of shipment.



X Time of shipment solvent ACN / Water = 50 / 50

Time of shipment performance test is evaluated in an ACN system. Only the column which passed the basis is shipped.

Plane selectivity



Conditions;	
Column	: Develosil® XG-CN (5um)
Size	: 4.6x150mm
Mobile Phase	: MeOH/Water=65/35
Flow rate	: 1.0ml/min
Temperature	: 40°C
Detection	: UV254nm
Sample	: 1. Uracil/2. o-Terpheny
3. Triphenyl	lene

Plane selectivity a "Triphenylene/o-Terphenyl" is estimation.

4.Application data

Analysis of steroid



Conditions; Column : Develosil® XG-CN (5um) Size : 4.6x150mm Mobile Phase : ACN/Water=35/65 Flow rate : 1.0ml/min Temperature : 40°C Detection : UV210nm Sample : 1. Estriol (0.13mg/ml) 2. B-Estradiol (0.13mg/ml) 3. 17a-Estradiol (0.13mg/ml)

4. Estrone (0.13mg/ml) Injection volume : 3.0uL

Hydrogen bonding capacity • Hydorphobicity Surface polarity



Conditions; : Develosil® XG-CN (5um) Column Size : 150x4.6mm Mobile Phase : CH_OH/Water (30:70) Flow rate : 1.0ml/min Temperature : 40°C Detection : UV 254nm Sample : 1. Uracil/2. Caffeine 3. Phenol/4. Benzene 5. Methyl benzoate / 6. Toluene

Hydrogen bonding capacity a"Caffeine/Phenol", hydrophobicity a"Toluene/Benzene", and surface polarity a"Methyl Benzoate/Toluene) are estimation.

Coordinate compounds



Conditions;	
Column	: Develosil XG-C18M (5um)
Size	: 150x4.6mm
Mobile Phase	: CH_CN/0.2% H_PO_ (35:65)
Flow rate	: 1.0ml/min
Temperature	: 40°C
Detection	: UV254nm
Sample	: 1. Uracil/2. Toluene
3. Quinizarine	

Plane selectivity a "Quinizarine/Toluene" is estimation.



Column : Develosil XG-C18M (5um) : 150x4.6mm Mobile Phase : CH₃CN/50mM Ammonium Acetate (pH7.0) (20/80) Flow rate : 1.0ml/min Temperature : 40°C Detection : UV254nm Sample : 1. Uracil (0.08mg/ml) 2. Pyridine (0.13mg/ml)

Analysis of Acidic compunds



Conditions; Column : Develosil® XG-CN (5um) Size : 4.6x150mm Mobile Phase : ACN/0.2% Phosphoric acid=2/98 Flow rate : 1.0ml/min Temperature : 40°C Detection : UV254nm Sample : 1. Ascorbic acid (0.02mg/ml) 2. Benzoic acid (0.16mg/ml) 3. Acetylsalicylic acid (0.16mg/ml)

4. Salicylic acid (0.16mg/ml) Injection volume : 2.OuL

The example of analysis using normal phases system solvent



Conditions;

Column : Develosil® XG-CN (5um) Size : 4.6x150mm Mobile Phase : Heptane Flow rate : 1.0ml/min Temperature : 30°C Detection : UV254nm Sample : 1. Anthracene (0.03mg/ml) 2. Pyrene (0.51mg/ml) 3. Chrysene (0.26mg/ml) 4. Benzo [a] Pyrene (0.26mg/ml) Injection volume : 10uL

Use by a normal phases can be performed also in Develosil XG-CN. Specification of a "reversed phase" and a "normal phases" is possible at the time of an order.



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