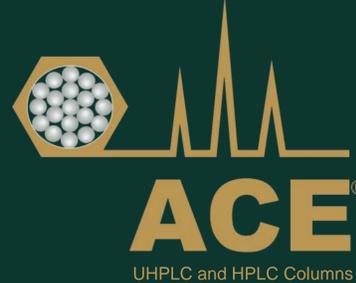


Exploring The Power Of Chromatographic Selectivity For Polar And Non-Polar Analytes With ACE[®]

A Unique UHPLC / HPLC Polar Embedded Phase



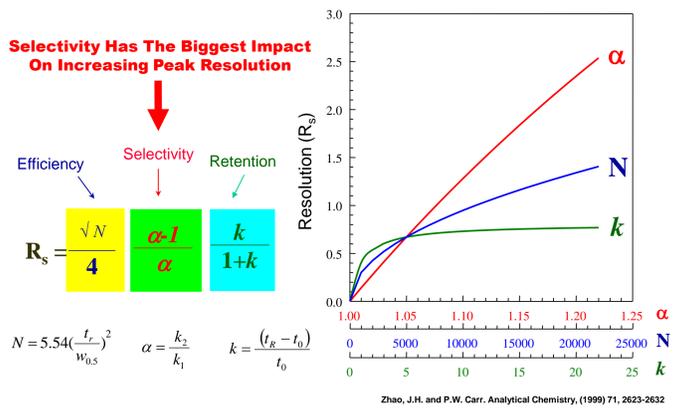
Geoffrey Faden¹, Alan P McKeown²

¹MACMOD Analytical Inc., 103 Commons Court, PO Box 587, Chadds Ford, PA 19317 USA ²Advanced Chromatography Technologies Ltd, 1 Berry Street, Aberdeen, Scotland, AB25 1HF UK

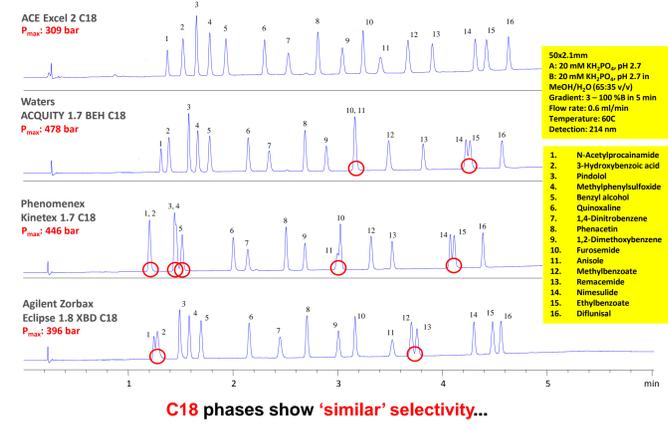
THE CHALLENGE

Engineer a new, unique HPLC / UHPLC phase with polar retention / resolution and alternative selectivity that is reproducible, robust and gives efficient chromatography

1. RESOLUTION, SELECTIVITY, EFFICIENCY & RETENTION



2. C18 STATIONARY PHASES SHOW SIMILAR SELECTIVITY



3. ACE[®] C18-Amide™: A NEW POLAR EMBEDDED PHASE OPTION

Uniquely designed ligand (USP L60)

- Maximise stability and multiple modes of interaction

Extended spacer gives improved stability

Amide polar embedded group

Ultra-pure ACE Silica particle

Enhanced retention / resolution of polar acidic analytes

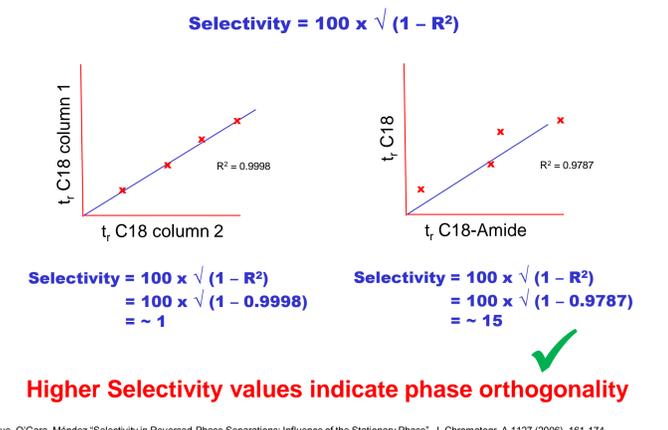
- Ideal for H-bond donor analytes: acids, amino, amides etc

Enhanced retention and resolution for phenolics

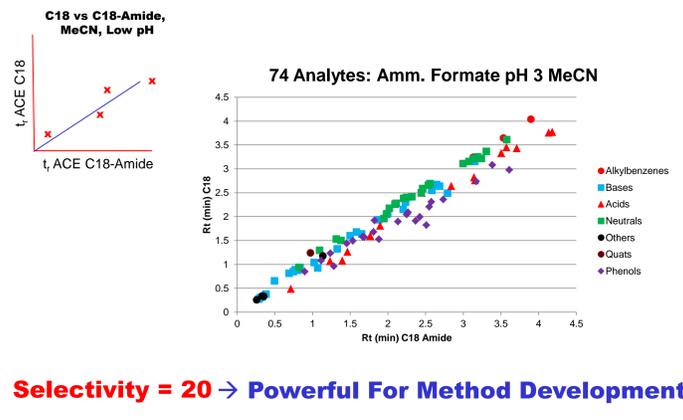
- Wine acids, green teas, hydroxylated / polar analytes etc

Usable in 100% aqueous eluents: no dewetting

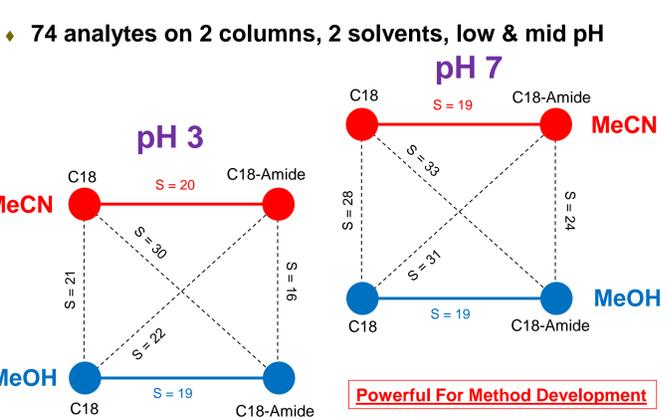
4. DETERMINING SELECTIVITY VALUES* FOR PHASES



5. ACE[®] C18-Amide™ EXCELLENT POLAR SELECTIVITY



6. POLAR SELECTIVITY INCLUDING LOW & MID pH EFFECTS



7. EMBEDDED PHASE STABILITY AT LOW & MID pH

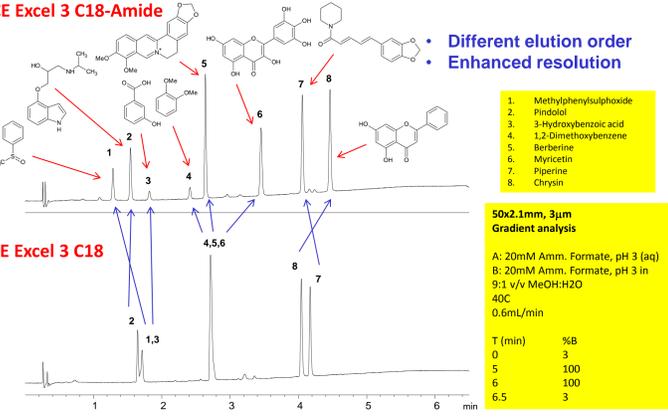
Real time stability data collected on retention and efficiency (acidic, neutral, basic analytes):

- 20,000 column volumes @ 60C / pH 2.5 (phosphate)
- 20,000 column volumes @ 60C / pH 7.0 (phosphate)

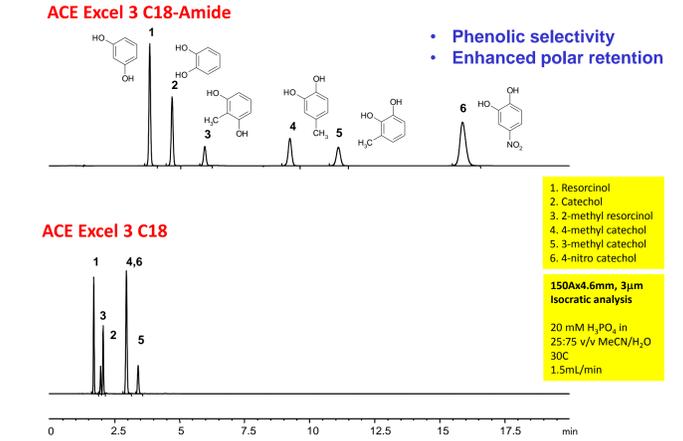
Equates to > 60 days of use (8hrs use per day)

Ultra-pure ACE Silica particle

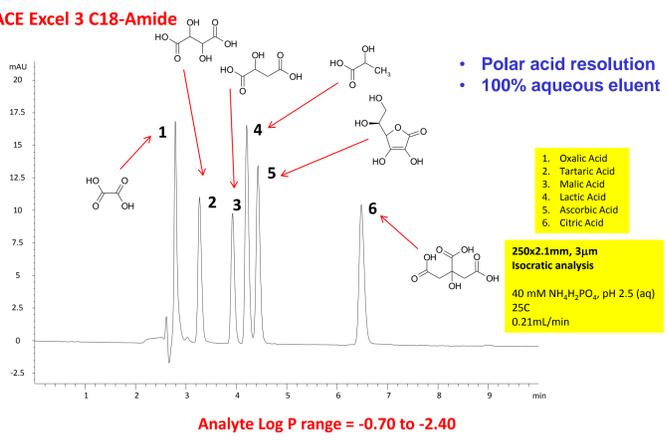
8. METHOD DEVELOPMENT: ALTERNATE POLAR SELECTIVITY



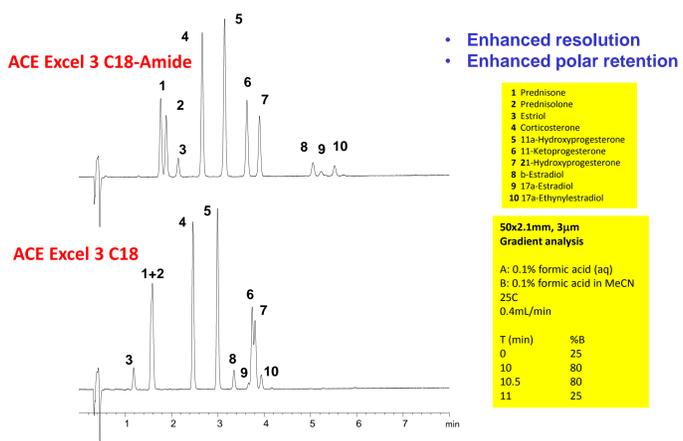
9. SEPARATION OF CATECHOLS AND RESORCINOLS



10. RAPID BEVERAGE ANALYSIS: WINE ACIDS – 100% AQUEOUS



11. PHARMACOPEIPEL RELATED ANALYSES: STEROIDS



12. SUMMARY AND CONCLUSIONS

- Separations of **very polar to non polar** species are achievable using the **ACE[®] C18-Amide™**.
- The **ACE[®] C18-Amide™** provides **alternative selectivity to C18 based phases** which is ideal for **method development** or **sample screening** purposes. Further applications are available.
- The **unique ligand design** of the **ACE[®] C18-Amide™** improves the **hydrophobic retention mechanism** contribution to separations whilst providing **enhanced stationary phase stability**.
- The **ACE[®] C18-Amide™** provides **chromatographers and method developers** with an **NEW** selectivity option for mixtures containing **very polar and / or non-polar** analytes.