

## INSTRUCTION MANUAL FOR CROWNPAK® CR-I(+) and CROWNPAK® CR-I(-)

### <Normal Phase>

**Please read this instruction sheet completely before using these columns**

**These columns can also be used in reversed phase mode.  
Please refer to the corresponding instruction sheet for details.**

#### Switching Between RP and NP Mode

Shipping solvent of CROWNPAK CR-I(+)/CR-I(-) columns are H<sub>2</sub>O/MeOH=95/5.

To switch from reversed phase mode to normal phase mode, and vice versa, column should be carefully flushed with miscible solvent (ethanol and 2-propanol).

**Sufficient equilibration time is necessary for the stabilization of retention times when the column is switched from reversed phase mode to normal phase mode.**

#### Operating Procedure / Normal Phase

##### **A. Mobile phase**

When developing methods, we would recommend reversed phase mode as a first choice. Normal phase mode is a second choice.

Primary solvent	Alkane <sup>①</sup> /EtOH <sup>②</sup> /TFA <sup>③</sup> /H <sub>2</sub> O <sup>④</sup>
Typical starting conditions (v/v/v/v)	50 / 50 / 0.5 / 0.5
Advised optimisation range (v/v/v/v)	70 / 30 / 0.5 / 0.5 ~ 30 / 70 / 0.5 / 0.5

- ① Alkane = n-Hexane, iso-Hexane or n-Heptane. Some small selectivity differences may sometimes be found.
- ② The retention is generally quite shorter with Ethanol than with 2-Propanol.
- ③ Use TFA at less than 1.0% to prolong column life time.
- ④ By the addition of H<sub>2</sub>O, the peak shapes can be improved. When additive amount of H<sub>2</sub>O is so high, the mobile phase is not miscible. Maximum additive amount allowed of H<sub>2</sub>O is depending on the kinds and proportion of alcohol. In the case of n-Hexane / EtOH = 50 / 50 (v/v), the additive amount of H<sub>2</sub>O is up to 3.0%.

## Column Care / Maintenance

- ❑ When washing is required, use the solvent which can dissolve the sample such as pure methanol or ethanol at 0.2 mL/min for about 2 hours (room temperature).
- ❑ The column should be immediately flushed with a mobile phase without the TFA and H<sub>2</sub>O after the use.
- ❑ n-Hexane / ethanol = 50 / 50 can be used as a storage solvent when used continuously under normal phase.

**Refer to instruction sheet for reverse phase and column care/maintenance.**

*Operating these columns in accordance with the guidelines outlined here will result in a long column life.*

⇒ If you have any questions about the use of this column, or encounter a problem, contact:

In the USA: [questions@chiraltech.com](mailto:questions@chiraltech.com) or call 800-6-CHIRAL

In the EU: [cte@chiral.fr](mailto:cte@chiral.fr) or call +33-388-795-200

In India: [chiral@chiral.daicel.com](mailto:chiral@chiral.daicel.com) or call +91-40-2338-3700

### Locations:

#### **North/Latin America**

Chiral Technologies. Inc.  
800 North Five Points Road  
West Chester, PA 19380  
800 6 CHIRAL  
Tel: 610-594-2100  
Fax: 610-594-2325  
[chiral@chiraltech.com](mailto:chiral@chiraltech.com)  
[www.chiraltech.com](http://www.chiraltech.com)

#### **Europe**

Chiral Technologies Europe  
Parc d'Innovation  
Bd Gonthier d'Andernach  
67400 Illkirch Cedex, France  
Tel: +33-388-795-200  
Fax: +33-388-667-166  
[cte@chiral.fr](mailto:cte@chiral.fr)  
[www.chiraltech.com](http://www.chiraltech.com)

#### **India**

Daicel Chiral Technologies (India) Pvt. Ltd.  
Lab No. 4A, Phase III, IKP Knowledge Park  
Genome Valley, Turkapally,  
Shameerpet, Ranga Reddy Dist.  
Hyderabad-500 078, Telangana  
Tel: +91-40-2338-3700  
Fax: +91-40-2348-0104  
[chiral@chiral.daicel.com](mailto:chiral@chiral.daicel.com)  
[www.chiraltech.com](http://www.chiraltech.com)

**CHIRALCEL, CHIRALPAK and CROWNPAK** are registered trademarks of **DAICEL CORPORATION**